Qty:

Sunday, 28/12/2008 1:55:17 PM Date: User Jean-Luc Menard Customer : CC-DAR01 Dart Aerospace Ltd. Job Number : 44339 **Estimate Number** : 13337 P.O. Number This Issue : 28/12/2008 S.O. No. : Prsht Rev. : NC First Issue : 11 : 41008 **Previous Run** Written By Checked & Approved By Comment\_\_ Est Rev:A Est Rev:B **Additional Product** Job Number: Seq. #: **Machine Or Operation:** 1.0 M6061T6R1250 Comment: Qty.: 6061-T6 Round Bar 1.250 2.0 DOOSAN LATHE Comment: Doosan Lathe

**Process Sheet** 

**Drawing Name** 

**Part Number** : D37623 **Drawing Number** 

: D3762 REVA : N/A

: TUBE

Project Number **Drawing Revision** 

**Material** 

**Due Date** : 04/01/2009

30 Um: Each

08-05-23 \_\_new issue \_\_DD \_verified by:ec\_

**MACHINED PARTS** 

08-06-17 rev.A as per dwg DD verified by:EC

**Description:** 

6061-T6 Round Bar 1.250

0.1134 f(s)/Unit Total: 3.4020 f(s)

Batch: 109733

DOOSAN LATHE

& Dwg D3762 Rev: \_\_\_\_ 1- Turn as per Folio FA749 Rev:

2-Deburr per dwg D3762

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8

SECOND CHECK

08

Comment: SECOND CHECK

5.0 **PACKAGING 1** PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

3.0

4.0

QC2

Date: User: Sunday, 28/12/2008 1:55:17 PM

Jean-Luc Menard

**Process Sheet** 

Customer: CC-DAR01 Dart Aerospace Ltd.

**Drawing Name: TUBE** 

Part Number: D37623

Job Number: 44339

Job Number:

Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

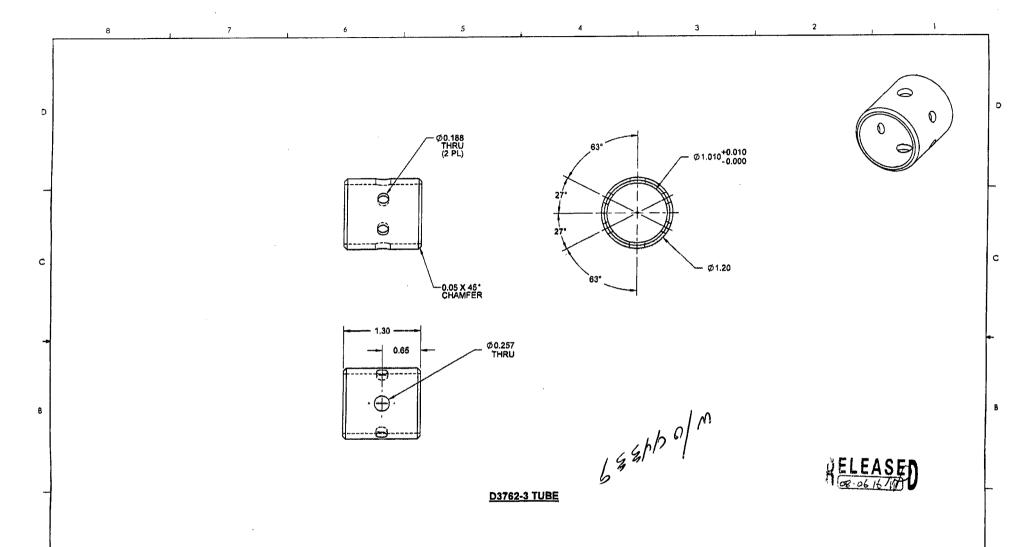
FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-31



NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC M6061T6R)

- (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-2
  2) FINISH: NONE
  3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  4) UNITS: INCHES UNLESS OTHERWISE NOTED
  5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  6) IDENTIFICATION: N/A
  7) WEIGHT: 0.01 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	HS				
CHECKED	€#	DRAWING NO.	REV. A		
MFG. APPR.	140	D3762	SHEET 3 OF 3		
APPROVED	Just	TITLE	SCALE		
DE APPR.		FRONT LEG FITTING	NTS		
DATE 08.0	06.04	COPYRIGHT © 2018 BY DART AEROSPACE LTD  THE COCUMENT IN SERVICE MOST CONTINUES AND IN SUPPLIED ON THE COMPLEX CONTINUES AND TO BE LIGHTLY NAT IT IS NOT TO BE LIGHTLY MAY MAKE COME COME ON COMMUNICATE TO THE WORLD AND AND THE PRESENCE WITHOUT			

2

DART AEROSPACE LTD	Work Order:	44339	
Description: Tube	Part Number:	D3762-3	
Inspection Dwg: D3762 Rev: A		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

	x	First Artic	le	Proto	type		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection		nments
Ø0.188	+0.005/-0.001	189					
0.05 x 45°	+/-0.030 x +/-0.5°	12 x 4 Kgo					
1.30	+/-0.030	1.30				-	
0.65	+/-0.030	.65					
Ø0.257	+0.006/-0.001	. 259					
Ø1.010	+0.010/-0.000	1.015	<u> </u>				
Ø1.20	+/-0.030	1,204					
63°	+/-0.5°	63.					
27°	+/-0.5°	27"					
27°	+/-0.5°	27'					
63°	+/-0.5°	636					
				***			
Measured by:	Measured by: Audited by: Prototype Approval: N/A						
Date: 2	Date: 08/12/28		20/12	729		Date: N/A	
A 08.09.04							